

DN/AKD-系列點焊機主要技術參數

DN/AKD SERY POINT WELDER SPECIFICATION

型號 Model	額定容量 Rated power (KVA)	輸入電壓 Input voltage (V)	次級空載電壓 Second empty load voltage (V)	次級調節級數 Second adjustable class number	負載持續率 Reted duty cycle (%)	低碳鋼最大焊接厚度 Max welding thickness of low carbon steel (mm)	可焊低碳鋼圓條最大 ϕ Max welding diameter(ϕ) of low carbon steel bar (mm)	電極臂間距 Distance of electrode arm (mm)	上電極工作行程 Moving distance of up electrode (mm)	電極臂有效長度 Welding production rate (mm)	冷却水量 (小時/升) Cooling water consumption (litre/hours)	重量 Weight (kg)	外型尺寸 Dimention (cm)
DN-5	5	220 或380	1.09 -1.8	6	20	0.2+0.2 ~1.8+1.8	4+4	160	20	250	80	60	64X34X95
DN-10	10	220 或380	1.5-3	6	20	0.3+0.3 ~2+2	5+5	160	20	250	100	70	64X34X95
DN-10-1	10	380	1.5-3	6	20	0.3+0.3 ~2+2	5+5	160	20	350	100	78	74X34X95
DN-16	16	380	1.6-3.2	6	20	0.5+0.5 ~3+3	6+6	200	20	250	120	100	70X38X108
DN-16-1	16	380	1.6-3.2	6	20	0.5+0.5 ~3+3	6+6	200	20	400	120	115	85X38X108
DN-25	25	380	1.76-3.52	8	20	0.8+0.8 ~4+4	8+8	200	20	250	120	130	95X46X118
DN-25-1	25	380	1.76-3.52	8	20	0.8+0.8 ~4+4	8+8	200	20	500	120	150	120X46X118
AKD-5	5	220 /380	1-2	無 級 調 節 c i a s s i e s s	35	0.2+0.2 ~2+2	4+4	160	20	250	100	55	64X34X95
AKD-10	10	220 /380	1.6-3.2		35	0.3+0.3 ~2.5+2.5	5+5	160	20	250	120	65	64X34X95
AKD-10-1	10	220 /380	1.6-3.2		35	0.3+0.3 ~2.5+2.5	5+5	160	20	350	120	73	74X34X95
AKD-16	16	220 /380	1.8-3.6		40	0.5+0.5 ~3+3	6+6	200	25	250	140	95	70X38X108
AKD-16-1	16	220 /380	1.8-3.6		40	0.5+0.5 ~3+3	6+6	200	25	400	140	110	85X38X108
AKD-25	25	380	2-4		40	0.8+0.8 ~4+4	8+8	200	25	250	150	120	95X46X118
AKD-25-1	25	380	2-4		40	0.8+0.8 ~4+4	8+8	200	25	500	150	140	120X46X118
AKD-40-1	40	380	2.3-4.6		40	1+1~4.5 +4.5	10+10	250	25	600	200	170	130X46X118

DN-系列點焊機

AKD-系列點焊機

DN-SERY POINT WELDER







AKD-SERY POINT WELDER

DN系列點焊機，系腳踏傳動式點焊機。主要用于點焊低碳鋼板，多用于二塊板材或綫材重迭焊接。如能適當控制焊接規範，尚能點焊某些有色金屬及合金薄片。








The DN sery point welder is a foot drivepoint welder. It is mainly use to point weld low carbon steel plates, and weld two plate materials or line materials if you grasp good welding technics, you can point-weld some piece of nonferrous metal and alloy.

Welding Equipment

Model		PC 33	Plasma X 753 N
	(1ph)	230V 50/60 Hz	(3ph) 230/400V 50/60Hz
Power	KVA	2, 8 Max	(60%) 12
Max Abs. Current	A	-	50-29
U _o	V	310 Max	280
Range	A	10÷30	-
Cutting Current	A	30% 30	40% 70
Adjust. Pos.	N°	-	2
	mm	10	25
	25cm/min	-	20
Air Pressure	bar	4-5	4, 8-5
Air Capacity	l/min	100	180
Insulation	-	H	H
Protec. Degree	-	IP22	IP21
	mm(LxWxH)	380x155x320	580x456x710
	mm(LxWxH)	465x195x365	690x350x665
	Kg	8	81
Cod.	N°	99830016	99610045



Model		Spotweld 20
	(1ph)	230V 50/60Hz
Delayed Fuse	A	16
Power 50%	KWA	2, 3
Spot Welding Current	Max A	7400 (2%)
 Max.	mm	2+2/Ø6+6
Spots/Thickness	N°/mm	300/1+1
U _o Max.	V	1, 65
Power	50%KVA	2
	mm(LxWxH)	80x400x190
	mm(LxWxH)	85x500x200
	Kg	12, 5
Cod.	N°	99500004





SPOT CAR 4000 | 5000



INCLUDED



**OPTIONAL
TROLLEY
99900194**

CE

EAC

1PH

EN 62135-1
EN 62135-2

Automotive

CONVENTIONAL CONTROL

DISPLAY

SPOT

Touch Weld

ENG • Multifunction Spotter ideal for quick works on car body, controller by microprocessor easy and fast setting through synergic programs for welding washers, rivets, wavy wires, heating function included. Automatic start contact system or manual. Supplied with gun, hearth cable, Kit accessories included: Hammer, 10 pieces three point washers kit, cylindrical head for three point washers, carbon electrode.

IT • Spotter multifunzione per le riparazioni di carrozzerie. Controllo a microprocessore con programmi sinergici per la saldatura di rondelle, rivetti, filo ondulato, funzione scaldalamiera. Partenza del ciclo di saldatura per contatto e manuale. Fornito con pistola e cavo massa, kit accessori composto da: martello estrattore, 10 rondelle tre punte, testina per rondelle tre punte e elettrodo in carbone.

ES • Spotter multifuncion para la reparaci3n de carrocerías. Controllo por microprocesor con programas sinergicos para la soldadura de arandelas, remaches, hilo ondulado, funci3n caliente chapas. Se puede empezar el ciclo de soldadura por contacto o manualmente. Est3 equipada con pistola, cable de masa y accesorios: martillo extractor, 10 arandelas 3 puntas, cabezal para arandelas 3 puntas y electrodo de carb3n.

DEU • Multifunktionales Spotter für die Karosserienreparaturen geeignet. Das Ger3t hat eine Mikroprozessorsteuerung mit synergischen Programmen für das Schweißen von Scheiben, Nieten und gewellten Draht. Das Ger3t verfügt über die Heizfunktion für das Blech. Der Schweißablauf wird per Kontakt oder manuell gestartet. Das Ger3t ist mit Pistole, Maßkabel und Zubehörkit ausgestattet. Das Kit enthält einen Auszieherhammer, 10 dreispitzige Scheiben, einen Kopf für dreispitzige Scheiben und eine Kohleelektrode.

FR • Débosseleur multifonctions pour le redressage de carrosseries. Contrôle par microprocesseur avec réglage synergique pour la soudure de rondelles, rivets, fils ondulés, fonction chauffe-tôle. Démarrage de la soudure par contact ou manuel. Complet avec pistolet et câble de masse, boîte accessoires avec: Marteau inertie, 10 rondelles étoile, tête de soudage rondelles étoile, électrode carbone chauffe-tôle.

	SPOT CAR 4000	SPOT CAR 5000
Input voltage	(1ph) 230V 50/60Hz	(1ph) 400V 50/60Hz
Power 50%	2,5 KVA	6 KVA
Max peak power	13 KVA	13 KVA
Delayed fuse	T16 A	T20 A
U_o	8 V	7,5 V
Amp. Out	2850 (2%) A	3600 (3,5%) A
Amp. Out Max	3200 A	5000 A
Insulation	H	H
Protect degree	IP22S	IP22S
Dimens. (LxWxH)	345x250x280 mm	345x250x280 mm
Box (LxWxH)	400x560x410 mm	400x560x410 mm
Weight box/net	23,8 / 23,3 kg	31,6 / 30,6 kg
Code	99500028	99500029