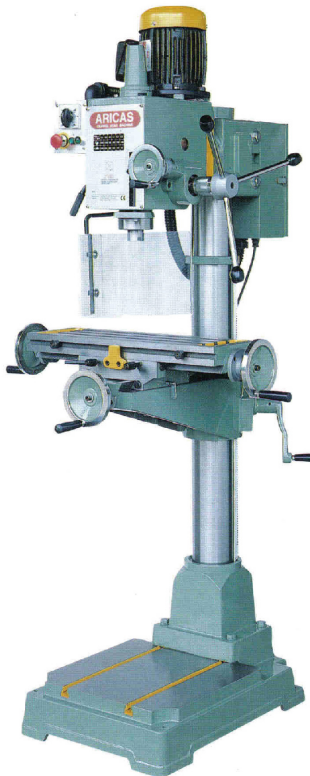


Milling / Drilling Machine (Belt-Driven Type)

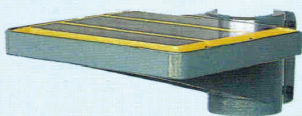


Model	RF 25	RF 31
Motor	3/4HP, 3PH	1 1/2 HP, 3PH
Spindle Speed (rpm):		
1 Speed Motor	60Hz 115~2600 50Hz 95~2160	60Hz 150~3000 50Hz 125~2500
2 Speed Motor (optional on RF 31)	-	60Hz 75~3000 50Hz 62~2500
Spindle Taper	MT3 OR R8	
Spindle Stroke	90mm	130mm
Spindle Nose to Column Surface	170mm	205mm
Column Diameter	92mm	115mm
Working Table	585x190mm	730x210mm
Longitudinal Travel	340mm	430mm
Cross Travel	150mm	185mm
T-slots Size	14x24mm	16x26mm
Number of T-slots	4	
Packing Measurements LxWxH	712x737x991mm	800x737x1173mm
	(w/o stand)	(w/o stand)
N.W./G.W.	160/190kg	230/255kg
20' container Qty	48 sets (w/o stand)	42 sets (w/o stand)

Milling / Drilling Machine (Gear Type)



Model		400G	400GS	400GCT
Drilling capacity	Cast iron	40mm		
	Steel	32mm		
Face milling capacity		76mm		
End milling capacity		32mm		
Spindle taper		MT # 3 or R - 8		
Spindle nose to table		480mm	650mm	580mm
Column dia.		110mm	115mm	
Quill dia.		75mm		
Quill travel		120mm		
Swing		550mm		
Head swivel		90° R&L		
Main motor		0.75 P.S. 1HP		
Spindle speeds	50Hz	50, 100, 170, 370, 1250RPM(4P)		
	60Hz	60, 120, 200, 450, 850, 1500RPM(4P)		
Table surface		730x210mm	415x455mm	585x190mm
Cross travel of table		285mm	-	210mm
Longitudinal travel of table		410mm	-	340mm
Overall height		1090mm	1880mm	
T-slot size		16mm	14mm	
Cabinet stand		830x570x240mm	-	-
Measurements		780x850x1165mm	740x540x1955mm	740x780x1955mm
N.W/G.W		310kg/340kg	290kg/305kg	325kg/360kg



400GS Floor Type

Standard Accessories:

1. Chuck arbor
2. Draw bar
3. Tool box
4. Forward/reverse switch

Optional Accessories:

1. Table power feed
2. 4" swivel milling vise
3. 6" swivel milling vise
4. 52 pcs clamping kits
5. Collet chuck (5pcs)
6. Collet chuck (7pcs)
7. 13mm chuck
8. Cutter arbor & cutter (76mm)
9. NT #30 spindle
10. Cabinet stand & chip tray
11. Two speeds motor & switch 2P/4P • 3PH
12. CE standard
13. Tapping function
14. Coolant system
15. 1.5HP/2HP on request