

# **Diesel Welding Generator**

#### One Unit, Dual Function

An original technology gives birth to such an advanced product with dual functions-welding & generating, which brings more economical products for the consumer

## Simultaneous Use

Generating and welding can be operated simultaneously, while welding operation won't impact on the waveform and voltage of the generating operation

# **Perfect Welding**

The unit can achieve perfect waveform of the welding voltage by utilizing IGBT and PWM technology. Non-fluctuating welding current realizes high quality welding operation

#### **Excellent Electricity**

New Automatic Voltage Regulator (AVR) and damper winding further enhance the electricity performance with extremely low voltage regulation and minimum waveform distortion

## **Easy Maneuver Ability**

Lightweight and compact design improves on-site maneuverability and save a lot of storage space and its four durable castors are helpful to its easy transportation

#### **Wide Application**

The welding arc is super smooth to get the perfect welding quality in all kinds of the applications. Furthermore, its welding current regulation is wide enough to suit most of welding rods





KDE 180TW



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# **Diesel Welding Generator**

Model	KDE 180 TW	KDE180EW	KDE280EW
Rated frequency (Hz)	50 60	50 60	50 60
Rated power(kW)	2.8 2.8	2.8 2.8	5 5
Rated voltage(V)	115/230 120/240		
Rated current(A)	24.3/12.2 23.3/11.7 43.5/21.7 41.7/20.8		
Rated speed (r/min)	3000 3600		
Phase No.	Single phase		
Power factor(cosφ)	1		
Rated welding voltage(V)	65-70		70-75
Rated welding current(A)	160		250
Welding voltage(V)	25-30		
Welding load continous ratio	60%		
Welding current adjustment range(A)	50-180		50-280
Electrode diameter(mm)	1.6-4.0		2.0-6.0
Excitation mode	Self-excitation and constant voltage(AVR)		
Rectifying mode	Three-phase rectifying bridge+IGBT(PWM)		
Connection mode	Drive bearing, rigid connection		
Insulation grade	B B		
Pole number	2		
Engine Model	KM186FAGTW	KM186FAGEW	KM2V80GW
Engine Type	Single cylinder, four-stroke, direct injection, air-cooled, diesel engine		Two-cylinder, V-twin, four-stroke, water- cooled, diesel engine
Bore×stroke (mm)	1-86×72		2-80×79
Displacement (ml)	0.418		794
Compression ratio	19:1		23:1
Rated power[Kw(r/min)]	5.7 6.3		12.5 14.5
Lubrication system	Pressure splashed		
Lube oil brand	CD grade or SAE10W-30, 15W-40		
Lub capacity(L)	1.65		2.27
Starting system	12V Electric starter	Recoil starter or 12V electric starter	12V Electric starter
Battery capacity(V-Ah)	12V-36Ah		12V-45Ah
Fuel type	0#(summer), -10#(winter), -35#(chillness)diesel		
Fuel consumption(g/kW.hr)	≤360		≤500
Fuel tank capacity(L)	15	13.5	25
Continous running time(hr)(rated output)	6.5	6	5
Overall dimension , L×W×H , (mm)	930X545X740	840X535X650	1130X600X790(with wheels)
Dry weight(kg)	191	147	225
Noise level(zero load-full load)[dB(A)/7m]	70	78	80
Structure type	Silent Open frame		